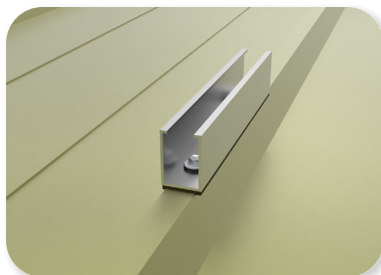




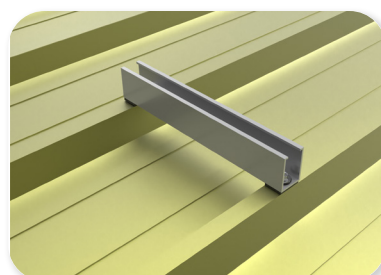
Tamaño del panel: 2400 x 1305 mm

### 1 Colocación del perfil

Hay dos tipos de montajes

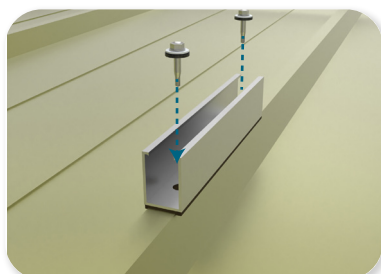


*Sobre greca*

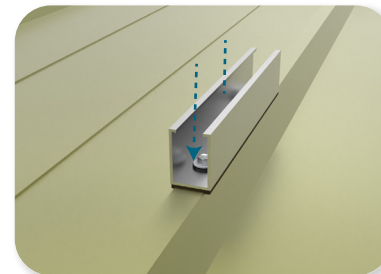


*De greca a greca*

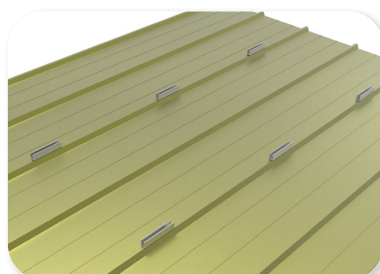
1. Colocar el perfil sobre la greca de la chapa.



2. Colocar los tornillos roscachapa para fijar el perfil.



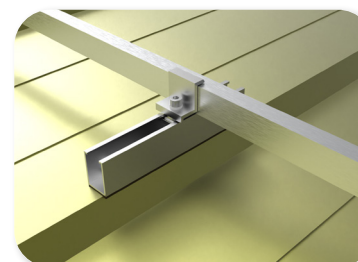
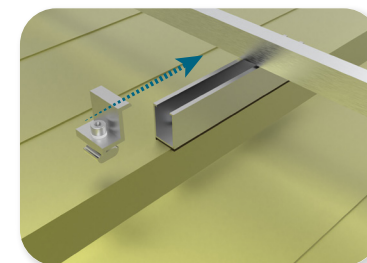
3. Colocar los siguientes perfiles según la cantidad de paneles que se requieran.



### 2 Instalación de los módulos

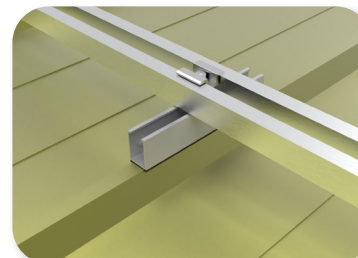
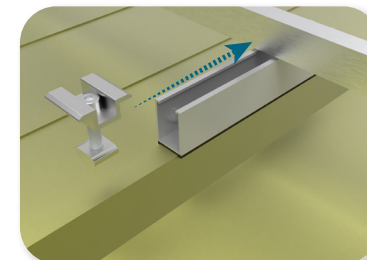
1. Distribuir los módulos a lo largo de la estructura dejando la misma distancia en los extremos.

2. Colocar la **unión terminal** sobre el perfil 40X28.



3. Atornillar la **unión terminal** sujetando el panel.

4. Colocar la **unión intermedia** sobre el perfil 40X28 para fijar los módulos en la parte media.

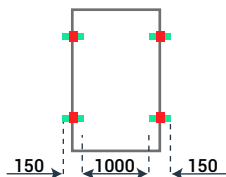


5. Atornillar la **unión intermedia** para asegurar ambos módulos.

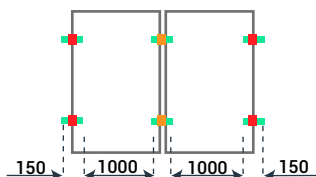


Comprobar el buen estado de la cubierta y la capacidad portante de la misma  
Comprobar la impermeabilidad de la fijación una vez colocada

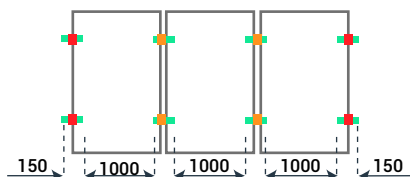
1



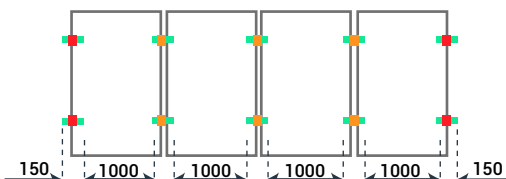
2



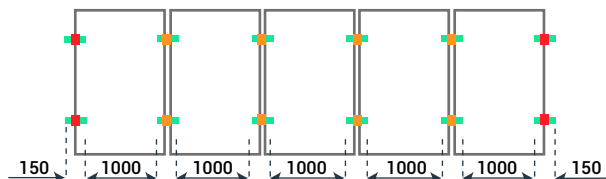
3



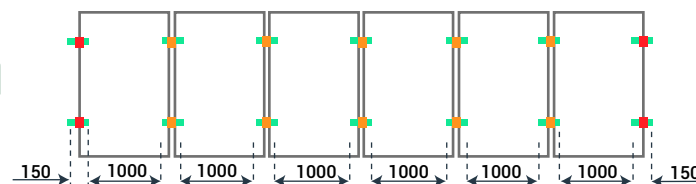
4



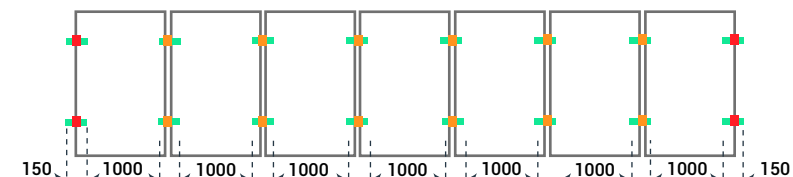
5



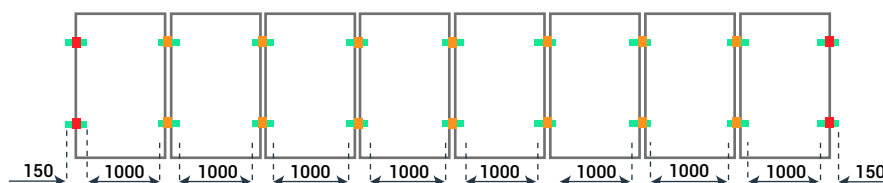
6



7



8



PERFIL 40X28

UNION TERMINAL

UNION INTERMEDIA



**Par de apriete**

Tornillería M8

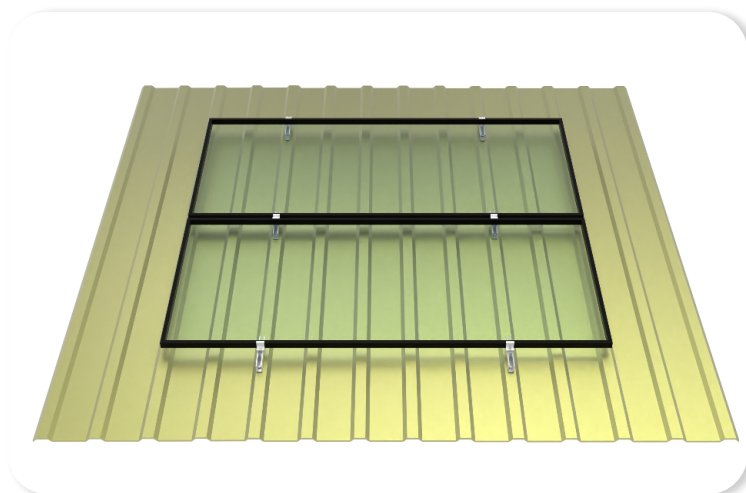
Tornillo Roscachapa

20Nm

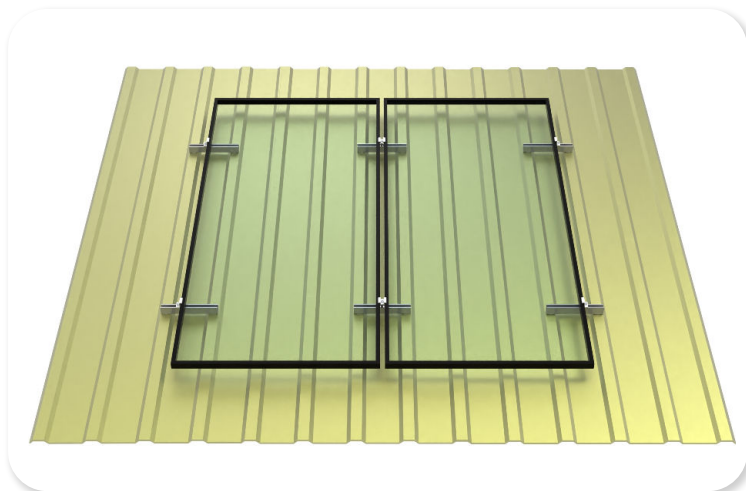
10Nm



*Montaje sobre greca (15CM)*



*Montaje de greca a greca (30CM)*



|                |    |    |   |    |
|----------------|----|----|---|----|
| <b>KM40281</b> | 4  | 8  | 4 | -  |
| <b>KM40282</b> | 6  | 12 | 4 | 2  |
| <b>KM40283</b> | 8  | 16 | 4 | 4  |
| <b>KM40284</b> | 10 | 20 | 4 | 6  |
| <b>KM40285</b> | 12 | 24 | 4 | 8  |
| <b>KM40286</b> | 14 | 28 | 4 | 10 |
| <b>KM40287</b> | 16 | 32 | 4 | 12 |
| <b>KM40288</b> | 18 | 36 | 4 | 14 |



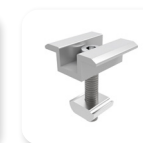
PERFIL4028



TORNILLO  
ROSCACHAPA



UNIÓN  
TERMINAL



UNIÓN  
INTERMEDIA

|                |    |    |   |    |
|----------------|----|----|---|----|
| <b>ML40281</b> | 4  | 8  | 4 | -  |
| <b>ML40282</b> | 6  | 12 | 4 | 2  |
| <b>ML40283</b> | 8  | 16 | 4 | 4  |
| <b>ML40284</b> | 10 | 20 | 4 | 6  |
| <b>ML40285</b> | 12 | 24 | 4 | 8  |
| <b>ML40286</b> | 14 | 28 | 4 | 10 |
| <b>ML40287</b> | 16 | 32 | 4 | 12 |
| <b>ML40288</b> | 18 | 36 | 4 | 14 |